

## Bid invitation

### Information

Description: RECONDITIONING OF CNC FOIL ROLL  
WELD MC  
Bid invitation number: 6300036375

### Bid invitation rules

Bid invitation currency: INR  
**Timezone:** UTC+53  
**Submission period:** 31.08.2021 15:00:00  
**Opening date:** 31.08.2021 15:00:00  
**Created On:** 27.08.2021 12:01:05

### Bid invitation text:

#### General terms & conditions:

- a) Please let us have your lowest non-negotiable quotation on F.O.R Destination basis, for RECONDITIONING SERVICES as requested below before closing date and time indicated as above on BEML SRM Platform only.
  - i) Supply/testing thyrister Block assembly – 1 JOB
  - ii) Reconditioning/Servicing of roller heads – 1 JOB
  - iii) Rewinding, servicing of Transformer – 1 JOB
  - iv) Supply/service of 4000 A disc type diode - 1 JOB
- b) Firm should have a valid class iii digital signature certificate issued by authorized certifying authority to submit the bid in our SRM e-procurement system.
- c) Price should be valid for 120 days from tender opening date.
- d) DELIVERY TERMS: FOR-RAIL COACH UNIT-II BEML, KGF
- e) 100% payment on 60th day after receipt, Inspection and acceptance of Materials at our end (45 days for MSME vendors). In case of Proforma invoice / 100 % payment against delivery, Bank guarantee / security deposit has to be submitted.
- f) Firm should indicate GST registration details and HSN / SAC codes along with bid.
- g) For any technical clarifications with regard to the items, please contact our Maintenance dept:  
e-mail: rws@beml.co.in  
Phone no : 08153 – 272584 /272594
- h) In case of any queries regarding uploading / submitting tender on BEML SRM platform, you may contact;  
e-mail: admin.srm@beml.co.in,  
Phone no: 080-22693269, 22963141.

RECONDITIONING / REPAIR / SERVICE OF CNC SCHLATTER FOIL ROLL WELDING MACHINE AS A

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TURNKEY PROJECT TO SUCCESSFULLY RUN THE MACHINE.

VENDOR SCOPE OF WORKS, TERMS & CONDITIONS.

NOTE: THE MACHINE IS CRITICALLY REQUIRED FOR NON-METRO MEMU SHELL PRODUCTION AND WORK IS HELD UP IN BCX/PALAKKAD AND RCU-II .

### 1. VENDOR QUALIFICATION CRITERIA:-

a). Vendor should have similar experience of repairing /servicing /supply of equivalent spares and related services. Previous related service/works PO to be attached by the firm.

b). WORK COMPLETION PERIOD:-Vendor should take up the work on war foot basis and should handover the machine 8-10 Days from the date of PO Release.

2. Vendor is sole responsible to supply & service , commissioning the subject items on the machine to make operative successfully on MS sheet welding of 1.6 & 2.0 MM sheets which are used for Rail coach shell manufacturing.

3. The vendor should make own arrangements for collection and return back of all the repair/service parts and new supply parts accordingly.

4. Any damage done during the dismantling and assembly/service work etc to the Machine or spares has to be borne by the vendor free of charge.

5. During work execution, if any find other minor issues/repair/replacements etc, these to be borne by the vendor to complete the work and to prove the machine successfully operational.

6. The complete work is COMPOSITE / TURNKEY in nature. L1 firm will be arrived on TOTAL VALUE WISE EVALUATION BASIS and Purchase order will be released on SINGLE VENDOR ONLY for the mentioned scope of work and supply.

7. The firm should provide minimum warranty of 3 months for supplied spares and service/repair work carried out.

8. The mentioned subject spares replacement, service is tentative in nature and actual spares and service will be certified on joint inspection with BEML Officer for making payment as per actuals on certification by BEML Maintenance Officers.

9. If found any additional spares replacement/services charges other than the above covered spares/services ,the same will be made on approval of division competent authority.

10. The vendor should arrange for all the required tools and testing devices etc.

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11. If required vendor may visit our RC-II KGF works to physically see & study the Machine/components etc before submitting their techno commercial offer.
12. During servicing all safety rules and precautions should be followed. BEML Ltd., will not be responsible for any accident caused to the workmen during servicing/repairing inside the company.
13. The firm should make their own arrangement for Transportation and accommodation for their personnel.

Attachments:

Digital Signature

### Bid invitation details

Item	Product Price Condition	Description	Vendor product number	Delivery date/ performance period	Quantity
1		Supply/testing thyrister Block assembly			1 JOB
<b>Item long text:</b>					
Supply, Fitment ,commissioning & testing of Modular M/s Schlatter ES-130 / compatible Chiller Water cooled Thyrister Block assembly, OEM Part No 400 500 (one Set consist of ES-130 X 3 Nos). If Original ES-130 is not available vendor may supply suitable Thyrister block assembly & it should work on the Machine successfully.(One Thyrister Block consists of 03 Nos)					
	Basic Price	INR			
	CGST - Central GST	%			
	IGST -Integrated GST	%			
	SGST - State GST	%			
	UTGST	%			
2		Reconditioning/Servicing of roller heads			1 JOB

### Item long text:

Reconditioning/Servicing of existing Top & Bottom Roller Electrodes Seam weld mercury housing assembly( 02 Nos) by rebuilding with original silver Material on shaft and housing, Drive shaft correction with replacement of new Mercury & new needle bearings, imported seals, circlips, spacer rings etc complete to make the total housing intact and fitment on our machine and prove the operation successfully .

Basic Price	INR	
CGST - Central GST	%	
IGST -Integrated GST	%	
SGST - State GST	%	

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Item	Product Price Condition	Description	Vendor product number	Delivery date/ performance period	Quantity
	UTGST		%		
3		Rewinding, servicing of Transformer		10.09.2021 00:00:00	1 JOB

### Item long text:

Rewinding, servicing with water proofing Moulded Seal of 3 Ph 3 core chiller water cooled welding Transformer bearing details M/s TRANELA AG ,Typ TEW 36/7.4 GR ,Nr. 9531798 U1- 230 V , U20-7.42V , Sp-36KVA ,Sc-51KVA , K1-B/F , Q-2.9 l/Min , Frequency-50-60HZ

Basic Price	INR	
CGST - Central GST	%	
IGST -Integrated GST	%	
SGST - State GST	%	
UTGST	%	

4		Supply/service of 4000 A disc type diode		10.09.2021 00:00:00	1 JOB
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### Item long text:

Supply, Fitment, commissioning & testing of 4000 Amps Disc Type Water cooled Diode to suit/compatible to existing diodes. (One Set consists of 12 Nos). If Original is not available vendor may supply equivalent/suitable Diodes & it should work on the Machine successfully.

Basic Price	INR	
CGST - Central GST	%	
IGST -Integrated GST	%	
SGST - State GST	%	
UTGST	%	